# Industry 4.0 Market in Poland from the International Perspective

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**Abstract.** Digitalization and smart technology application have focused the attention and consolidated the efforts of research schemes, political agendas and business strategies worldwide. The European Union is particularly interested in the deployment of its smart reindustrialization strategy, which is in line with the Industry 4.0 concept, promoted by German government and business entities. The actual impact of the industrial digital transformation is not yet envisaged; however undoubtedly, Poland will be affected by this economic phenomenon. Its competitive advantage on the international market, resulting from low labour costs and central European location, will continue to decrease as digitised, automated and connected industries are less sensitive to cost and geographical limitations. The present study is aimed to assess the level of familiarity with Industry 4.0 concept within Polish industrial sector as well as the potential demand of the domestic market for digital solutions. The paper will also discuss the ability of Polish economy to participate in smart reindustrialisation, which has been deployed and prioritized in the European agenda.

Keywords: Industry 4.0, Smart Reindustrialization, Digital Transformation.

### 1 Introduction

Digitalization and information technology advancements have taken over the attention of decision makers and entrepreneurs worldwide. Innovation and research activities are focused on creating ever smarter solutions and systems to be broadly applied in our homes, regions and economies. Schumpeter argued that any person seeking profit must innovate; however, the macroeconomic effects of a basic innovation tend to remain unnoticeable. In terms of economic growth, the diffusion of new and disruptive solutions is far more important. It is when the imitators realize that the new product or process could bring significant profits and advantages, and thus begin to invest heavily in them [17]. Yet, transformative innovations are only possible if a critical mass of social actors is ready to commit to them in an early stage, before the outcome seems inevitable [11].

The spread of Industry 4.0, often called the forth industrial revolution, has exemplified the above argument. It was introduced in 2011 at Hannover Messe Industrial Fair and, in a fairly short period, developed from an abstract concept, which denoted industrial digitalization, into a tangible reality with many application projects

in progress. It became a strategic initiative promoted and financed by the German government within the scope of the High Tech 2020 Strategy with the aim to consolidate the country's technological leadership in mechanical engineering on the global market [6]. The European Union, together with its member states, also recognized the potential of digitizing and developing smart industry as a tool for reindustrializing the European economy. At present, 68% of EU national governments, including Poland, have put in place domestic policies for the digitization of industry. However, Polish economy is perceived to generate low innovation outputs, underperform in digital skills of employees and lack digital infrastructure, thus its future in the smart economy framework is uncertain [5].

## 2 Purpose of the Research

Industry 4.0 is based on the robotization and automation of production and supply chains using advanced IT programs and the Internet of Things, enabling independent communication between machines and real-time data processing. It is founded on nine technology pillars, which are already applicable on the shop-floor and in business practice. They include: Internet of Things, artificial intelligence, robotics and automated machinery, big data and data analytics, mobile services, 3D printing, cloud technologies, virtual and augmented reality and cybersecurity solutions. In this concept the technology is merely a tool to realize a far more important idea of interoperability and interconnection of products and services, value chains, as well as company's business models. Industry 4.0 is expected to transform production from isolated and independent cells to fully integrated, automated and optimized process flow, leading to great improvements in the overall productivity, efficiency and sustainability of business operations [2]. Its key characteristics include operating in highly flexible, networked and autonomous production environments, early-stage engagement of end users and business partners into the design and value-creation processes, and, as a result, providing extensively personalized and connected products, which share data on consumer satisfaction in real-time. The actual impact of the industrial digital transformation is not yet envisaged; however, it is forecasted that the global market for Industry 4.0 solutions will reach 152.31 billion USD in 2022, whereas it accounted for 66.67 billion USD in 2016 [13]. Germany remained at the forefront of Industry 4.0 integration, which is demonstrated by the market's annual turnover of 5.9 billion EUR in 2017, an increase by 20% compared to 2016 [8]. German enterprises declared they would invest approximately 3.3% of their annual revenue until 2020 in adopting advanced technologies [13].

Poland will be undoubtedly affected by this economic phenomenon. The country's competitive advantage on the international market, resulting from low labour costs and central European location, will continue to decrease as digitised, automated and connected industries are less sensitive to cost and geographical limitations. On the other hand, Poland suffering from the lack of interdisciplinary and digitally skilled workforce as well as innovation and investment capital, is facing the threat of becoming the Industry 4.0 outsider. Therefore, the present study is aimed to assess the level of

familiarity with Industry 4.0 concept within Polish industrial sector as well as the potential demand of the domestic market for digital solutions. The paper will also discuss the ability of Polish economy to participate in the smart reindustrialisation agenda deployed on the European level.

## **3** Research Methods and Organization

Research was conducted by means of diagnostics opinion poll method and survey technique. The study group consisted of thirty-one providers of Industry 4.0 solutions, who operate on the Polish market. They are representatives of companies that offer products and services related to the application of smart industry in business operations and were identified and approached by the author due to their active participation in the Industry 4.0 related events, discussions and media. The study was conducted between April and September 2018.

The majority of respondents (74%) represented foreign entities operating in Poland, and a significant number of them came from private and large businesses (45% and 42% respectively). Nevertheless, Polish and medium enterprises constituted ca. one third of the research population.

What type of enterprise do you represent? (more than 1 answer could be selected)				
32%	Polish	26%	Medium	
45%	Private	10%	Small	
0%	Public	6%	Micro	

Table 1. Classification of enterprises represented by respondents.

Foreign enterprises were mostly originated in high-income and developed economies, primarily in Germany, followed by United States, Japan and Switzerland. The majority of respondents operated in automation and robotics industry (see Table 2), and almost a half of them were based in Warsaw. Moreover, 68% of respondents occupied C-level or middle managerial positions.

**Table 2.** Industries in which respondents operate.

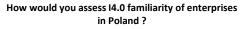
Which industry does your company represent?				
(most popular indications)				
58%	Automation and robotics	13%	IT and analytical software	
16%	Mechanical engineering	6%	Electrotechnics	

The aim of the study was to analyse the Industry 4.0. market in Poland from the supplyside perspective. Other available research to assess the market size and dynamics in Poland, conducted mainly by consulting companies and business entities [1, 14, 16], targeted Industry 4.0 customers, thus enterprises in various industrial sectors. However, in the present study a different approach was adopted and Industry 4.0 suppliers were investigated in order to present their market overview and experience. The questionnaire survey comprised 12 questions and addressed the following problems:

- How familiar are companies in Poland with Industry 4.0?
- What is the structure of the Industry 4.0. market demand?
- Which industries are the end users for Industry 4.0 solutions in Poland?
- What is the demand level for Industry 4.0 in Poland and to what extent has it changed in the recent years?
- Which technologies are offered on the Polish market?
- How does the application of Industry 4.0 solutions affect the customer's business activity?
- Has the implementation cost changed in the recent years?
- Are the Industry 4.0 implementation projects monitored and do they influence the business performance of the customers?

## 4 Research Outcomes

The level of Industry 4.0 familiarity among enterprises in Poland was considered low or moderate. Study participants suggested that even though the domestic companies had heard of the concept, they did not know what it meant (52%) or they understood its basic assumptions (48%) (see Fig. 1).



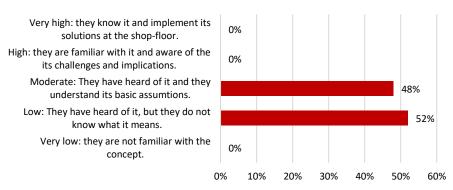


Fig. 1. Perceived level of Industry 4.0 familiarity of enterprises in Poland.

Foreign and large enterprises prevailed not only among respondents, but also on the demand side of the market. They were believed to be fully familiar with Industry 4.0 and generate the highest demand on the Polish market (respectively: 97% and 94% of foreign entities, and 90% and 81% of large enterprises – see Fig. 2).

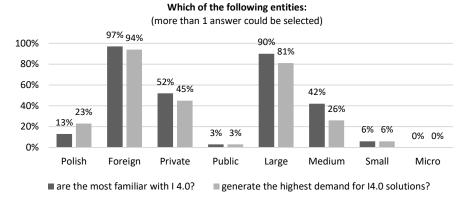
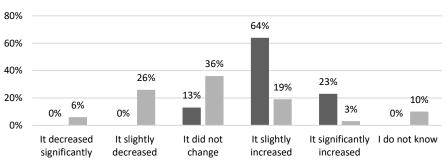


Fig. 2. Familiarity with Industry 4.0 and market demand in Poland.

Only 13% of respondents admitted that Polish companies were fully aware of the industrial revolution, and 23% saw them generate the highest demand for digital technologies. Medium enterprises were perceived somewhat better, especially in terms of Industry 4.0 familiarity (42%). The overall level of demand for smart solutions in Poland was identified as low, which means that manufacturing companies are interested in Industry 4.0 technologies, but they are facing significant demand barriers. Nonetheless, almost 40% of study participants noticed prospects for market growth or stated that enterprises actually began to adopt Industry 4.0 in Poland. Moreover, as many as 87% declared that the demand for smart products and services slightly or significantly increased in the past three years, whereas the implementation cost remained more or less constant (see Fig. 3).



In the past three years in Poland, to what extent:

■ the demand for I4.0 solutions changed? ■ the cost of implementing I4.0 solutions changed?

Fig. 3. Perceived change in the demand and implementation cost for Industry 4.0 solutions in Poland.

The highest demand for Industry 4.0 technologies was observed in automotive sector (93%), followed by mechanical engineering (45%), pharmaceutical (35%), aerospace

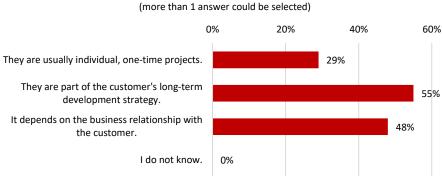
(33%), food processing (26%) and white goods (19%) industries, which significantly contribute to the Polish economy, but their market leaders are usually multinational and large enterprises. Thus, an interesting outcome was revealed with regards to the adoption of smart solutions by small and medium enterprises (SMEs). Despite the fact that 52% of study participants considered Polish SMEs to be incapable of implementing Industry 4.0 in the near future, as many as 42% believed that they would not only participate in the industrial revolution, but also improve their competitive position with this regard. Interestingly enough, 32% of respondents believed that whether or not Polish SMEs applied smart industrial solutions, it would have no effect on their market position. Such inconsistency in the assessment of Industry 4.0 impact on SMEs might result from the fact that they are lagging behind large companies in digital transformation; however, they are crucial to the supplier network, thus the gap must not be increased [18].

Among smart technologies offered to the market, process automation was mostly indicated. Other prevailing Industry 4.0 solutions were: Internet of Things, predictive maintenance, robotics, cloud computing, operating and information systems integration, and RFID communication (see Table 3).

	Which of the following I4.0 solutions does your company offer?				
	(more than 1 answer could be selected, most popular indications)				
74%	Process automation	42%	RFID		
55%	Internet of Things	35%	Sensors		
52%	Predictive maintenance	35%	Big data analytics		
48%	Robotics	32%	Cybersecurity solutions		
45%	Cloud computing	32%	Virtual and augmented reality		
45%	OT and IT integration	16%	Additive manufacturing		

Table 3. Industry 4.0 solutions offered by respondents to the Polish market.

Respondents were strongly convinced that smart technologies would make their customers achieve: higher efficiency (93%), cost reduction (90%), improved competitive position (77%), less equipment failures (68%), improved work safety (64%) and higher consumer satisfaction (48%). This is particularly interesting as 61% also declared to collect information from customers regarding the actual impact of Industry 4.0 projects deployed in their business activities. Moreover, 55% stated that such projects were part of the company's long-term development strategy, whereas one third admitted to implement projects not related to any internal strategy. At the same time, the nature of almost a half of Industry 4.0 completed projects depended on the business relationship between the customer and the supplier (see Fig. 4).



What is the nature of I4.0 projects deployed in the company's business activity?

Fig. 4. Business character of Industry 4.0 projects deployed on the Polish market.

### 5 Discussion

Roland Berger, a German consulting company, performed analysis on the progress of national economies in Europe towards smart reindustrialisation. Their Industry 4.0 Readiness Index comprises two categories: "industrial excellence" (based on: production process sophistication, degree of automation, workforce readiness, innovation intensity) and "value network" (estimated upon: high value added, industry openness, innovation network, internet sophistication) and divides countries into four groups presented in Table 4:

Table 4.	Industry 4.0	) Readiness	Index 2016	[15]	
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Group name	Characteristics	Countries
Frontrunners	Large industrial base, modernised, development-oriented business conditions and technologies;	Germany, Ireland, Finland, Sweden, Austria
Potentialists	Manufacturing industry in decline, possess capital and resources to implement Industry 4.0 solutions;	Belgium, Denmark, Netherlands, UK, France
Traditionalists	Thriving, sound industrial base, but traditional, not ready for digitalisation;	Czech Republic, Slovakia, Slovenia, Hungary, Lithuania
Hesitators	Lack of reliable industrial base, tend to suffer from fiscal problems, not able to transform their economy to digital;	Italy, Spain, Portugal, <b>Poland</b> , Estonia, Croatia, Bulgaria

Poland was classified as an economy resistant to industrial transformation, whereas its neighbouring countries in Central and Eastern Europe were ranked higher due to a better perception of their national manufacturing sectors and governance systems.

According to the Digital Transformation Scoreboard, used by the European Commission, as a monitoring tool for the Digitising European Industry (DEI) strategy adopted in 2016, the area of digitalization in Polish industrial sectors needs to be fully addressed as the country performs significantly below the EU-average [5]. Additionally, Poland has been repeatedly ranked the second worst country in terms of digital technology integration, a composite of the European Union's Digital Economy and Society Index (DESI), which measures the member states' progress in adopting smart solutions. Its distance to the ranking leaders: Denmark, Finland and Ireland, has increased as well [4].

Certainly, applying smart technologies is a challenge not only in emerging economies. According to IDC European Vertical Market Surveys, as many as 44% of German enterprises are qualified as "digital beginners" due to having integrated only four out of nine technological solutions, whereas 21% are perceived as "making digital progress". Fully digital organizations constitute less than 2% of the German business population, but the share is significantly higher among large enterprises (16%) [9]. In the European economy, the implementation of digital technologies strongly depends on the company size. SMEs significantly lag behind large enterprises in adopting data sharing IT infrastructure that include: ERP, cloud, CRM, RFID, supply chain management and social media [3].

The study on smart industry in Poland, conducted in 2016 by Siemens, proved that only one fourth of Polish managers in medium and large enterprises were familiar with the concept, yet many companies had already applied advanced manufacturing technologies in some areas of their business practice. Those were: process automation and robotics, big data and data mining, Internet of Things, cloud computing RFID and MEMS (sensors). Even though, large and multinational companies operating in Poland were more successful in the adoption of digital solutions than medium and Polish enterprises, an overall positive attitude towards the technological advancement of the Polish industrial sector was visible [16].

PwC outlined a similar finding in their report on challenges and opportunities that result from the industrial revolution. Polish respondents were particularly positive in the assessment of their digital progress so far (see Table 5).

Area of digitalisation	Poland	World
Vertical value chain	52%	41%
Horizontal value chain	46%	34%
Digital business models	36%	29%
Development of products and technique	53%	42%
Customer approach, distribution and marketing channels	47%	35%

Table 5. Companies that declare high level of digitalisation of their business activities [14].

In each of the indicated areas, Polish results were more optimistic than the world average. However, according to PwC, a large share of domestic companies continued to invest in automating individual cells on the shop-floor rather than creating cyber-physical systems within the Industry 4.0 framework. Thus, due to the historically poor condition of Polish industrial sector, respondents mistakenly perceived their recent development as manifestation of the smart revolution. The main barriers identified with regards to digital investments in Poland were high implementation costs, lack of digital strategy, as well as insufficient infrastructure, i.e. poor broadband coverage. However, study participants declared they would invest 7.7% of the company annual revenue until 2020 on digital solutions and expected a full return on investment within a two-year period [14].

Despite the optimistic approach of enterprises in Poland, Eurostat data on digital economy and society with regards to e-business leave no delusions to the fact that Polish companies lag behind the EU average and leading economies (see Table 6).

Percent of enterprises which adopted:	Poland	EU average	EU leader
ERP software to share information between different functional areas	26%	34%	54%
CRM software to capture, store and make available client information to other business functions	23%	32%	46%
RFID for aftersales product identification as part of the production and service delivery	3%	4%	16%
Processes automatically linked to those of their suppliers and/or customers	21%	18%	30%
Cloud computing services purchased on the Internet	10%	nd.	51%
Big data analytics from any data source	6%	10%	17%

Table 6. E-business in Poland and the European Union in 2017 [7].

In terms of e-business, Poland is outperforming only in supply chain management by means of the automation of processes to integrate with customers and suppliers. In all other aspects, related to integration of internal processes, cloud computing services and big data analytics, domestic enterprises remain below the EU average and perform significantly lower than the leading member states. Similarly, in terms of robot population density, the world's average in 2016, estimated at 74 units per 10k inhabitants, doubled the robotization level in Poland (32 units), while in Germany it accounted for 309 units [12].

## 6 Conclusions

The industrial digital transformation will determine the position of the Polish economy in the worldwide production networks and value chains. Despite the fact that domestic companies present a certain level of optimism with regards to their technological advancement and capacity, European statistical data and indicators suggest that Polish economy is lagging behind other member states in terms of digital performance. Reports published on Industry 4.0 and its market perspectives were focused on a selfassessment of medium and large enterprises which presented an extremely positive approach to business digital transformation and declared high level of advancement in integrating smart technologies. Nevertheless, research outcomes, described in the present article, confirmed that Polish companies are not fully familiar with the Industry 4.0 concept, even though they begin to invest in its adoption.

Industry 4.0 market in Poland is immature and its development is dominated and driven by multinational and large enterprises in the following industrial sectors: automotive, mechanical engineering, pharmaceutical, aerospace, food processing and white goods. Foreign entities also prevail on the supply side and they operate mainly in the field of process automation and robotics; however, they offer a full scope of Industry 4.0 products and services to the Polish customers. Despite the fact that industrial SMEs are perceived to lack the capability to adopt digital transformation in the near future, it is also believed that it would leverage their competitive market position. The demand for Industry 4.0 in Poland is growing, although companies face investment barriers. Moreover, the implementation cost, which has not changed significantly in the recent years, could become an enabler for small and medium manufacturing companies to invest in digital transformation.

Industry 4.0 is believed to bring significant benefits in the field of: efficiency improvement, cost reduction, competitive position, failure predictivity, work safety and consumer satisfaction. Importantly enough, the majority of projects implemented within smart industry framework were due to the company's log-term development strategy. Moreover, in accordance to Industry 4.0 principles, the majority of projects do not end up solely with technology integration, but they continue to provide data to the supply side on their actual impact on the company's business performance.

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